From: jasonkean@nalcorenergy.com **Sent:** Friday, October 29, 2010 1:40 PM

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Cc: David Grassbaugh; Eric Briel; mcoish@nalcorenergy.com;

leonabarrington@nalcorenergy.com; geraldhumphrey@nalcorenergy.com

Subject: UPDATE: EPCM Mobilization Readiness Initiative

Attachments: Record of Meeting_Oct 20_2010.docx; Resolution for EPCM

readiness NALCOR.ppt

Many of you participated in the October 20 workshop hosted by David Grassbaugh and Eric Briel of Westney Consulting discussing what we can expect from the EPCM phase. This workshop, which from the feedback I have received appears to have been a very useful session, represented the kick-off of our EPCM Mobilization Readiness Initiative. Attached is a brief record of meeting from this session.

Since the workshop David and Eric have spent time reviewing our organization, current management plans, EPCM RFP, and various other documentation in order to get a better since of our organization and our proposed execution approach. Additionally over the course of this week David had the opportunity to discuss your plans for managing your respective functional areas when the EPCM onboards. Armed with this information and the experience with EPCM arrangements, David and Eric have developed a plan of attack to position us at the desired level of readiness to mobilize the EPCM consultant(s) early in 2011. The attached slide deck provides some insight into their findings and recommended way forward.

Early this AM, David returned to Houston to coordinate with the broader Westney resource pool. He is planning to return on November 8 for about 3 - 4 weeks with us, while coordinating support / input from Houston. Over the next week David et al will be focussing on mapping the interfaces out between the various functional groups, with particular reference to the Coordination Procedures contained in the EPCM RFP. This information will facilitate them to guide us through the finalization of our Owner Management Plans; however please ensure you as Functional Managers / Leads continue to focus on your respective Management Plans. To quote David regarding the proposed approach for development of the Plans: "Westney considers the act of producing plans more influential on staff behavior than the documents themselves, therefore, we have included time allowances for "socialization" of the plans in the proposed approach to facilitate the culture change Nalcor desires."

We are planning to host an Alignment Workshop on November 15 or 16 with hopefully all of you in attendance. This session will assist the with the "socialization" aspect discussed above, as well as ensure alignment on Nalcor's Owner Management Philosophy for the Project.

I'd appreciate your continued cooperation and support as well move this vital initiative forward.

Regards,

Jason



Record of Meeting_Oct 20_2010.docx



Resolution for EPCM readiness NALCOR.ppt



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You owe it to yourself, and your family, to make it home safely every day. What have you done today so that nobody gets hurt?

Record of Meeting

EPCM readiness meeting

October 20, 2010

Super 8 in St. John's, New Foundland

8:00 - 17:00 hours

Attendees

Paul Harrington Project Manager

Jason Kean Project Services Manager

Brad Chaulk Manager Construction early works

Geoff Marshall Electrical Engineering Lead

Raj Kaushik Communications and Control Engineering

Judy Ludlow Information Management lead

David Pardy Project Controls lead

Lance Clarke Manager Commercial services

Craig Freake Project Controls coordinator

Mark Peddle QA/QC Manager

Ron Power Engineering Delivery Manager

Kyle Tucker Transmission Engineering

Robert Besaw Mechanical Engineering Lead

Bob Barnes Engineering Manager

Tony Scott Project Planner

Pat Hussey Purchasing and Supply Chain Manager

Dave Brown Civil Engineering Lead

Charles Cook Accounts Payable

Catherine Rowsell HR / Labor Relations

Eric Briel Chief Operations Officer (Westney)

David Grassbaugh Senior Executive Consultant (Westney)

Purpose

- 1. Awareness of owner roles and responsibilities for managing the EPCM consultant
- 2. Identification of a prioritized plan to ensure a level of readiness to mobilize the EPCM consultant

Agenda

EPCM context and awareness

- What does an EPCM environment look like
- Global lessons learned for EPCM's
- Group EPCM alignment activity
- What others are saying about us

Scenario Exercise

- How we will test for EPCM readiness gaps
- Group EPCM test scenario

Gap identification (People, Processes, Governance)

Path forward

NE-LCP team gut feel indicators – morning session

Team EPCM implementation concerns:

Risk of starting off with wrong Owner/Consultant relationship

Mutual understanding of roles and responsibilities (6)

Alignment regarding how to direct / manage an EPCM consultant (4)

Control of EPCM consultant (2)

Mis-match of systems and skills (3)

Team EPCM opportunities:

EPCM can bring the number of resources needed to staff the program (4)

EPCM can bring specialized knowledge / skills needed by the program (7)

EPCM can bring project processes to the program (4)

EPCM can provide assurance of project competitiveness (1)

NE-LCP team assessment of program process readiness – Afternoon session

Overarching points

- Team is open to its readiness for the EPCM contract on the basis of People, Processes and Governance
- The Coordination procedure is the foundation of the relationship between NE-LCP and EPCM (supported by the Project Execution Plan / Governance / Project Charter)
- Reconciliation of the Project Delivery System procedure and documentation to become the basis for planning way forward
- A small number of project documents are fully mature enough for EPCM readiness

Qualitative assessment exercise score

1 = Lowest rating

5 = Highest rating

Project Process	People	Process	Governance
A1. Business Strategy and Planning	2	4	3
A2. Stakeholder Management	3	4	3
A3. Interface and Issues Management	2	2	2
A4. Program & Project Execution Planning	2	2	3
A5. Communications and Information Management	2	3	2
A6. Management of Project Scope and Change	3	2	2
A7. Value Improving Practices	2	3	2
A8. Continuous Improvement	2	3	2
A9. Risk Management	2	4	4
A10. Organizational Capability	2	2	3
A11. Contracting & Procurement Strategy	5	4	5
A12. Assurance	1	1	2
A13. Team Alignment	2	2	3
A14. Project Appraisal and Decision Making	5	5	5
B1. Technology and Design Management	3	4	4
B2. Procurement Management	3	3	4
B3. Construction Management	2	3	3
B4. Commissioning and Startup Management	2	3	4
C1. Environment, Health and Safety Management	1	2	1
C2 Cost Management	4	3	4
C3. Schedule Management	4	3	4
C4. Quality Management	2	2	3
C5. Operational Predictability	3	3	3

Visual material files: EPCM readiness review meeting_Morning_presentation .pptx

EPCM readiness review meeting_Afternoon_presentation.pptx

Nalcor Lower Churchill Project Resolution for EPCM readiness

St. John's, Newfoundland

October 2010

More granularity for slides 7-9 from Oct 20 meeting

Key owner roles and responsibilities

The basis for EPCM readiness

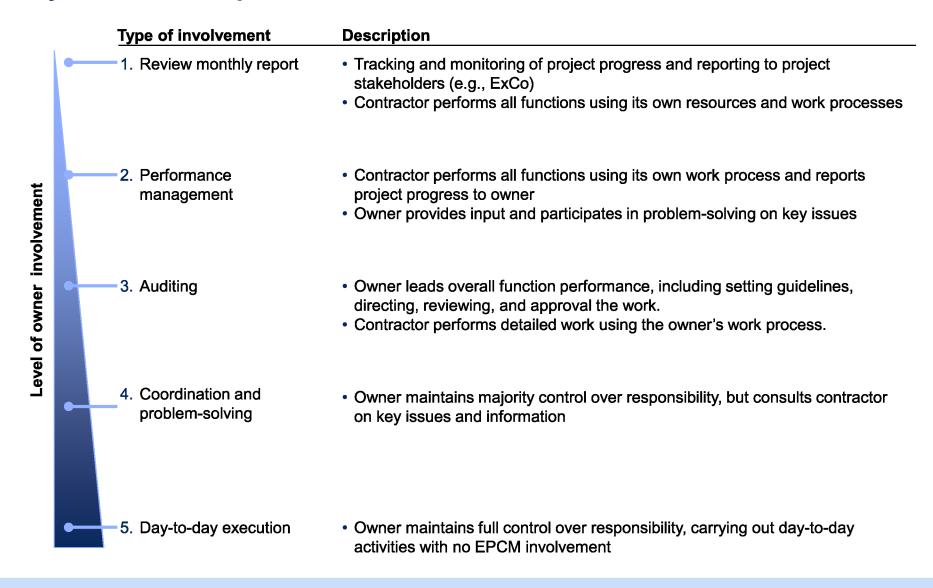
The Philosophy behind Coordination Procedures

- Coordination Procedure / Management Plans
- Next steps

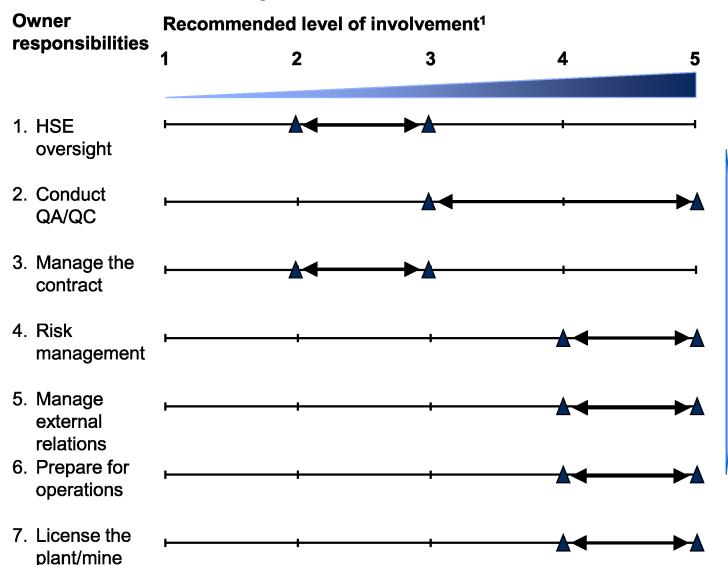
- 1 HSE oversight
- Monitor compliance with HSE standards and raise issues with EPCM contractor
- Build safety culture by adopting and being visible on a "zero-tolerance" approach to site safety

- 2 Conduct QA/QC
- Conduct appropriate QA/QC to ensure that the vendor is delivering according to the terms of the contract and codes and regulations. For example, perform regular audits ensure quality standards are being followed
- Manage the contract
- Perform contract management activities, including setting and verifying milestones, paying bills, settling disputes, and managing a robust and disciplined scope-change procedure
- Risk management
- Maintain a risk register identifying overall project risks and actively track progress throughout all project phases
- Review EPCM risk mitigation proposals to ensure adequacy and revisit on a regular basis
- Manage 5 external relations
- Proactively communicate with external stakeholders, including shareholder, Board of Directors, regulators, special interest groups, local community, and the general public
- Build key relationships with local organizations in preparation for operations
- 6 Prepare for operations
- Ensure development of an organization ready to operate the plant upon handover, including
 - Managing a comprehensive training program to license and prepare operators
- Providing staff to begin to operate and maintain plant systems and components as they are turned over
- 7 License the plant
- Be the primary interface with regulatory authorities, including drafting and submitting the application, conducting any comprehensive studies necessary, gathering required documentation, accommodating regulatory inspections, and participating in hearings

For each of the 7 core owner competencies, the owner's role will vary in terms of depth of involvement



Best practice in an EPCM contract sees a fairly involved role for the owner across the 7 core responsibilities



In all cases, the owner must carefully manage its role to ensure that it is not performing tasks for which the EPCM contractor is responsible. Doing so compromises the accountability of the contractor.

¹ Levels of involvement provided as a range as circumstances will vary across projects, owners, and contractors Source: Expert interviews

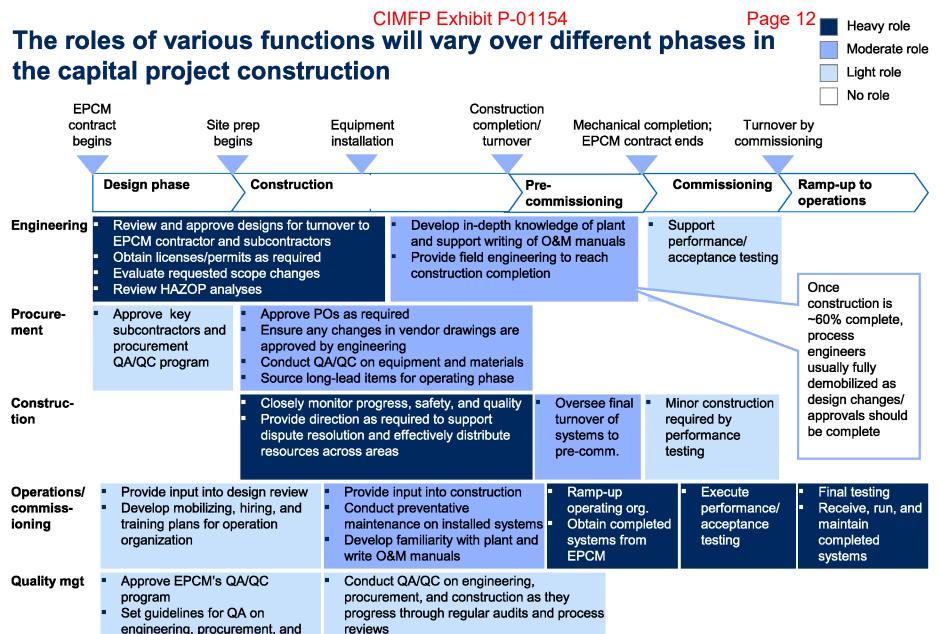
Roles and responsibilities of owner functions focus on providing oversight of contractor and preparing for operations

SIMPLIFIED STRUCTURE OF OWNER'S ORGANIZATION FOR MEGA-CAPITAL PROJECTS

Project manager Construction Operations & Quality **Project Engineering HSE** Administration Procurement controls/risk oversight maintenance management Monitor EPCM Review and Develop Provide input to • Set QA/QC Conduct safety • Provide legal, IT, Maintain project walks of site and acceptance of progress against engineering and other management procurement standards schedule and support services systems and vendor strategy. review across raise observed designs/P&IDs including provide direction. engineering, safety issues project cost/ HR plays Mobilize and and HAZOP standard T&Cs as required procurement, with contractor schedule train operating important role in for all contracts . analyses and construction. controls Conduct QA and mobilization and organization Participate in provide safety contractor safety Evaluation of Approve key Conduct audits demobilization of Assess cost Maintain requested scope oversight meetings, talks, staff through implications of subcontractors to ensure systems as they different phases changes (unless handled compliance and scope changes Audit EPCM's are completed by HSE or investigations of the project Obtain permits Conduct Track, analyze, contracting, Develop O&M quality functions) logistics, and Conduct health and licenses technical system. and report manuals Provide system QA/QC performance reviews as & safety Provide support Performance turnover support outreach to local metrics procedures required to and acceptance to community and Approve POs commissioning/ • Liaise with testina Commissioning/ with contractor O&M (field and change corporate (commissioning) O&M orders above as engineering, finance **Build external** development of defined by Risk relations in O&M manuals. contract management preparation for etc.) long-term

operations

5



construction as they progress

Contents

- Key owner roles and responsibilities
- Coordination Procedure / Management Plans

Represents the key interface documents between owner and EPCM consultant

Provides the "script" by which the owner will play

Next steps

Best practice for owner / EPCM consultant coordination involves 3 well executed elements in order of precedence

CIMFP Exhibit P-01154

Page 14

Governance (process)

The rules for play are thought out, in place and are available to provide policy and guidance to meet Nalcor's business goal(s)

2 People

The positions and skill sets are identified, in place and trained in time to carry out the rules for play effectively

3 Systems (tools)

Sufficient information is available for the owner and consultant to make effective decisions in a timely manner such that each can meet their business goal(s) competitively

Governance

Four Hypothesis have emerged with regards to the readiness of governance that need to be addressed prior to signing an EPCM contract and finalizing People and Systems elements

People

Adherence to governance plans will occur only when a project culture emerges which supports adherence.

An owners team that develops its governance plan will be most likely to adopt and live by the plan

Systems

New systems and tools should be adopted sparingly with a focus on the end state rather than current project.

Integration between functional areas is not sufficiently seamless to permit the owners team to manage its component without frequent intervention

CIMFP Exhibit P-01154

Page 16

Element	Coordination Proc	Management Plan	Impact
References	Functional areas do not reference companion docs in Management Plan	Identifies coordination work scope for the EPCM	Potential contract change request, budget, late start
Authority	Approval authorities differ between Procedure and Mgmt Plan	See Coordination Proc	Constancy in authority, delay as conflicts are found, potential gaming
Work Process	Difference in work flow diagrams between Coordination Proc and Management Plan	See Coordination Proc	Potential for ad-hoc processes to develop, loss in governing confidence, "holds"
Home Office	N.A.	Identification of interfaces and accountabilities with home office	Bid committee delays, funding delays, changes at execution stage



Divergent management philosophies appear between different functional areas

CIMFP Exhibit P-01154

Element	Coordination Proc	Management Plan	Impact
Control	Detail EPCM data generation obligation	 Work flow process reflects higher level of owner control 	Large owners I.M. team, abrogation of EPCM responsibilities
Authority	Definition of authority differs (ie: Approve vs. Endorse)	Generally follows a LACTI	Gaming, quality of product, loss of owner control
Scope	Deliverables list not fully compliant with body of text	Deliverables not fully compliant with Coordination Procedure	Low value added deliverables, missing critical information, cost / schedule hit



Functional work activities "dead end"

CIMFP Exhibit P-01154

Element	Coordination Proc	Management Plan	Impact
Reports	Reports are required without action attached (approve, inform)	· See Coordination Proc	Work activity traps, staff cost and size growth
Authority	Activities generated have no recipient in owners or EPCM team	Evidence in a LACTI but prime contact is not clear	Work activity traps, staff cost and size growth
Work Process	N.A.	Handoffs between functions in owners team not fully identified.	Potential for ad-hoc processes to develop, loss in governing confidence, "holds"



A number of Management Plan functional documents are not yet ready for use

CIMFP Exhibit P-01154

Element	Coordination Proc	Management Plan	Impact
Content	Processes reflect Owner responsibility not EPCM's	· Purchasing appendix, forms	Ad hoc process to fill in, governance with home office, approval delays
References	No references made	References not produced	Ad hoc process to fill in, governance with home office, approval delays
Forms	No forms referenced	Forms and templates not available	Potential for ad-hoc processes to develop, loss in governing confidence, "holds"

Contents

CIMFP Exhibit P-01154

- Key owner roles and responsibilities
- Coordination Procedure / Management Plans
- Next steps

- Self assessment of PDS functions Joint
 - 1. Focus on Coordination Procedure and Management Plans (done)
 - 2. Agree to and prioritize on EPCM "first need" Management Plans (done)
 - 3. Re-affirm owners EPCM management philosophy (joint event)
- 2. Analyze findings Westney
 - 1. Review Coordination Procedure against management philosophy
 - 2. Review "first priority" Management Plans against Coordination Procedure
 - 3. Analyze against hypothesis, best practices and document issues for decision
 - 4. Develop recommendations
- 3. Confirm current level of documentation Westney
 - 1. Process Review linkages to "second priority" elements of management plan
 - 2. Governance Review linkages to "second priority" elements of management plan
- 4. Develop plan to document integrated PDS Westney
 - 1. Standardize "first need" Management Plan format, interfaces, linkages
 - 2. Integrate Coordination Procedure with Management Plans and "second priority" links
- 5. Review plan with team leads Joint
- 6. Prepare, review, edit documents Joint
- 7. Define resource requirements NE LCP
- 8. Implement NE LCP
 - 1. Resource acquisition
 - 2. Training
 - 3. Tool acquisition

1. Self assessment of PDS functions – First Priority Documents

Description Responsibility When

Coordination Procedure (approx 300 pages)

"First Priority" Management Plans

- 1. PC-PL-0001-01 Project Controls
- 2. EN-PL-0001-01 Engineering
- 3. PR-PL-0001-01 Procurement
- 4. IM-PL-0001-01 Information Management
- 5. PM-PL-0003-01 Work Plans and Authorizations
- 6. PM-PL-0001-01 Project Execution Plan
- 7. QA-PL-0001-01 Quality
- 8. PM-PI-0005-01 Project Governance Plan

1. Self assessment of PDS function – second priority documents

Description Responsibility When

"Second Priority" Management Plans

- 1. HS-PL-0002-01 Security
- 2. LR-PL-0001-01 Industrial Relations
- 3. CS-PL-0001-01 Construction Management
- 4. OP-PL-0001-01 Completions and Commissioning
- 5. PM-PL-0004-01 Handover to Operations / Closure
- 6. PM-PL-0001-01 Environmental Management Strategy
- 7. HS-PL-0001-01 Health and Safety
- 8. RI-PL-0001-01 Risk
- 9. FI-PL-0001-01 Project Finance and Accounting
- 10. PM-PL-0002-01 Change Management
- 11. AD-PL-0001-01 Administrative Management
- 12. CA-PL-0001-01 Contract Administration
- 13. CO-PL-0001-01 Communications and Stakeholder Relations
- 14. PM-PL-0003-01 Work Plans and Authorizations
- 15. IB-PL-0001-01 Benefits and Training